



**Model 483C50**  
**ICP® Sensor Signal Conditioner**  
**Installation and Operating Manual**

**For assistance with the operation of this product,  
contact PCB Piezotronics, Inc.**

**Toll-free: 800-828-8840**  
**24-hour SensorLine: 716-684-0001**  
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**Web: [www.pcb.com](http://www.pcb.com)**



## Repair and Maintenance

PCB guarantees Total Customer Satisfaction through its “Lifetime Warranty Plus” on all Platinum Stock Products sold by PCB and through its limited warranties on all other PCB Stock, Standard and Special products. Due to the sophisticated nature of our sensors and associated instrumentation, **field servicing and repair is not recommended and, if attempted, will void the factory warranty.**

Beyond routine calibration and battery replacements where applicable, our products require no user maintenance. Clean electrical connectors, housings, and mounting surfaces with solutions and techniques that will not harm the material of construction. Observe caution when using liquids near devices that are not hermetically sealed. Such devices should only be wiped with a dampened cloth—never saturated or submerged.

In the event that equipment becomes damaged or ceases to operate, our Application Engineers are here to support your troubleshooting efforts 24 hours a day, 7 days a week. Call or email with model and serial number as well as a brief description of the problem.

## Calibration

Routine calibration of sensors and associated instrumentation is necessary to maintain measurement accuracy. We recommend calibrating on an annual basis, after exposure to any extreme environmental influence, or prior to any critical test.

PCB Piezotronics is an ISO-9001 certified company whose calibration services are accredited by A2LA to ISO/IEC 17025, with full traceability to SI through N.I.S.T. In addition to our standard calibration services, we also offer specialized tests, including: sensitivity at elevated or cryogenic temperatures, phase response, extended high or low frequency response, extended range, leak testing, hydrostatic pressure testing, and others. For more information, contact your local PCB Piezotronics distributor, sales representative, or factory customer service representative.

## Returning Equipment

If factory repair is required, our representatives will provide you with a Return Material Authorization (RMA) number, which we use to reference any information you have already provided and expedite the repair process. This number should be clearly marked on the outside of all returned package(s) and on any packing list(s) accompanying the shipment.

## Contact Information

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For a complete list of distributors, global offices and sales representatives, visit our website, [www.pcb.com](http://www.pcb.com).

## Safety Considerations

This product is intended for use by qualified personnel who recognize shock hazards and are familiar with the precautions required to avoid injury. While our equipment is designed with user safety in mind, the protection provided by the equipment may be impaired if equipment is used in a manner not specified by this manual.

Discontinue use and contact our 24-Hour Sensorline if:

- Assistance is needed to safely operate equipment
- Damage is visible or suspected
- Equipment fails or malfunctions

For complete equipment ratings, refer to the enclosed specification sheet for your product.

## Definition of Terms and Symbols

The following symbols may be used in this manual:



### **DANGER**

Indicates an immediate hazardous situation, which, if not avoided, may result in death or serious injury.

**CAUTION**

Refers to hazards that could damage the instrument.

**NOTE**

Indicates tips, recommendations and important information. The notes simplify processes and contain additional information on particular operating steps.

**The following symbols may be found on the equipment described in this manual:**



This symbol on the unit indicates that high voltage may be present. Use standard safety precautions to avoid personal contact with this voltage.



This symbol on the unit indicates that the user should refer to the operating instructions located in the manual.



This symbol indicates safety, earth ground.



PCB工业监视和测量设备 - 中国RoHS2公布表

PCB Industrial Monitoring and Measuring Equipment - China RoHS 2 Disclosure Table

部件名称	有害物质					
	铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr(VI))	多溴联苯 (PBB)	多溴二苯醚 (PBDE)
住房	0	0	0	0	0	0
PCB板	X	0	0	0	0	0
电气连接器	0	0	0	0	0	0
压电晶体	X	0	0	0	0	0
环氧	0	0	0	0	0	0
铁氟龙	0	0	0	0	0	0
电子	0	0	0	0	0	0
厚膜基板	0	0	X	0	0	0
电线	0	0	0	0	0	0
电缆	X	0	0	0	0	0
塑料	0	0	0	0	0	0
焊接	X	0	0	0	0	0
铜合金/黄铜	X	0	0	0	0	0
本表格依据 SJ/T 11364 的规定编制。						
0：表示该有害物质在该部件所有均质材料中的含量均在 GB/T 26572 规定的限量要求以下。						
X：表示该有害物质至少在该部件的某一均质材料中的含量超出 GB/T 26572 规定的限量要求。						
铅是欧洲RoHS指令2011/65/ EU附件三和附件四目前由于允许的豁免。						

CHINA RoHS COMPLIANCE

Component Name	Hazardous Substances					
	Lead (Pb)	Mercury (Hg)	Cadmium (Cd)	Chromium VI Compounds (Cr(VI))	Polybrominated Biphenyls (PBB)	Polybrominated Diphenyl Ethers (PBDE)
Housing	O	O	O	O	O	O
PCB Board	X	O	O	O	O	O
Electrical Connectors	O	O	O	O	O	O
Piezoelectric Crystals	X	O	O	O	O	O
Epoxy	O	O	O	O	O	O
Teflon	O	O	O	O	O	O
Electronics	O	O	O	O	O	O
Thick Film Substrate	O	O	X	O	O	O
Wires	O	O	O	O	O	O
Cables	X	O	O	O	O	O
Plastic	O	O	O	O	O	O
Solder	X	O	O	O	O	O
Copper Alloy/Brass	X	O	O	O	O	O

This table is prepared in accordance with the provisions of SJ/T 11364.

O: Indicates that said hazardous substance contained in all of the homogeneous materials for this part is below the limit requirement of GB/T 26572.

X: Indicates that said hazardous substance contained in at least one of the homogeneous materials for this part is above the limit requirement of GB/T 26572.

Lead is present due to allowed exemption in Annex III or Annex IV of the European RoHS Directive 2011/65/EU.

# **SIGNAL CONDITIONER**

**Models 483C30, 483C50, 482M179 and  
483M217**

## **GENERAL OPERATION MANUAL**

For powering ICP<sup>®</sup>, and charge sensors, these signal conditioners provide an effective method for managing large numbers of sensor channels. A simple command set, entered through industry standard interface, allows the user to generate powerful application-specific programs to automate system testing.

Manual # 34896

Rev. A



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## 1-0. INTRODUCTION AND SPECIFICATIONS

### 1-1. Introduction: Safety Considerations

#### WARNING SYMBOLS AND TERMS

The following symbols and terms may be found on the equipment described in this manual.



This symbol on the unit indicates that the user should refer to the operating instructions located in the manual.



This symbol on the unit indicates that high voltage may be present. Use standard safety precautions to avoid personal contact with this voltage.



This symbol indicates that the test fixture, Model 483C30, 483C50, 482M179 and 483M217, must be connected to earth ground via the power cord.

The **WARNING** heading used in this manual explains dangers that might result in personal injury or death. Always read the associated information very carefully before performing the indicated procedure.

The **Caution** heading used in this manual explains hazards that could damage the instrument.

**WARNING 1:** *The power supply/signal conditioner should not be opened by anyone other than qualified service personnel.* This product is intended for service by qualified personnel who recognize shock hazards and are familiar with the safety precautions required to avoid injury.

**WARNING 2:** This equipment is designed with user safety in mind; however, the protection provided by the equipment may be impaired if the equipment is used in a manner not specified by PCB Piezotronics, Inc.

**Caution 1:** *Cables can kill your equipment.* High voltage ElectroStatic Discharge (ESD) can damage electrical devices. Similar to a capacitor, a cable can hold a charge caused by triboelectric transfer, such as that which occurs in the following:

- Laying on and moving across a rug.
- Any movement through air.
- The action of rolling out a cable.
- Contact to a non-grounded person

The solution for product safety: 1) Connect the cables only with the AC power off. 2) Temporarily “short” the end of the cable before attaching it to any signal input or output.

**Caution 2:** *ESD considerations should be made prior to performing any internal adjustments on the equipment.* Any piece of electronic equipment is vulnerable to ESD when opened for adjustments. Internal adjustments should therefore be done **ONLY** at an ESD-safe work area. Many products have ESD protection, but the level of protection may be exceeded by extremely high voltage that is typically present in normal situations.

## EQUIPMENT RATINGS

For complete specifications, please refer to the enclosed Specification Sheet. This equipment operates optimally at +32 to +120°F (0 to +50°C), in an environment having <85% relative humidity.

These models require 100 to 240 VAC / 47 to 63 Hz to operate. In turn, they supply 24 VDC 2 to 20 mA, excitation to connected ICP® sensors or in-line charge converters.

### **1-2. System Description, Basic Configuration**

These models are eight channel signal conditioners designed to interface measurement signals to readout or recording devices. These models also serve to provide excitation power for ICP® sensors and in-line charge converters.

The following are features available on all models:

- Incremental gain, x0.1 to x200 in 0.1 increments
- Input fault and overload LED
- Illuminator lights and a power button on the front panel
- Rear panel BNC jack input/output connectors
- Non-volatile memory
- Ethernet interface
- Normalized Output
- Voltage sensor input signal mode
- Capable of reading TEDS

Model 483C50 includes the following features:

- ICP® with variable 2 to 20 mA source current
- Voltage mode

Models 483C30, 482M179 and 483M217 include the following features:

- Selectable Input Signal Modes per channel including:
  - ICP® with variable 2 to 20 mA source current
  - **Isolated ICP®** with fixed 4 mA source current
  - Charge with selectable 0.1, 1.0, or 10.0 mV/pC sensitivity
  - **Isolated charge** with selectable 0.1, 1.0, or 10.0 mV/pC sensitivity
  - Voltage mode
- Fixed 10 kHz low pass fourth-order output filter
- Internal oscillator for 0.1Vpk or 100 pCpk signal at 100 or 1000 Hz
- External calibration input with 1 V/V or 1000 pC/V input gain

The model 482M179 and 483M217 units also include a 9-pin D-Sub female connector that provides all 8 output signals on one connector.

#### **1-2.1. ICP® Input/Output Mode, All Models**

These models contain a regulated 24 VDC power supply that provides constant current for up to 8 individual channels. Both the output and input connections utilize BNC jack connectors and are brought out through the rear panel.

### 1-3. Block Diagram

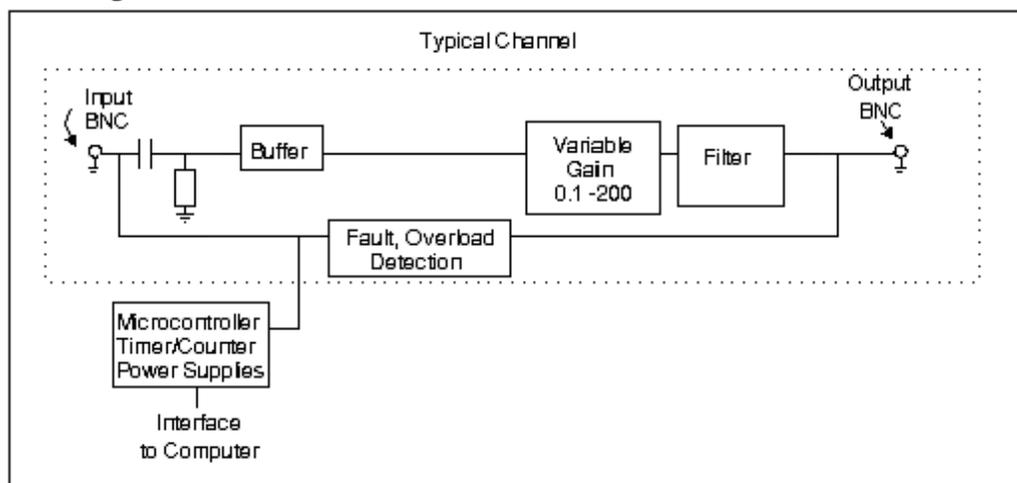


Figure 1 Typical Block Diagram

### 1-4. Installation

These signal conditioner models come in a standard 19-inch rack mount enclosure with a 1U (1.75") height. The enclosure should be located in such a way as to allow convenient access to the power outlet for disconnect purposes. Since these models have low power consumption, they can be located in confined environments.

#### 1-4.1. Grounding Techniques

Integrating these models into an application that links the outputs to other test equipment powered by line voltages may lead to errors or loss of signal-to-noise ratio due to ground loops. The evidence of ground loops is easily seen whenever the fundamental frequency (50 or 60 Hz) or a multiple of the fundamental frequency is present in the system when the sensors are "at rest." In order to maintain the operating specification of noise and reduce the effects of line interference, proper grounding techniques should be used. The following procedure may be helpful:

1. Make sure the signal ground lines of all equipment are tied together. The signal grounds of the channels are typically tied together via the case of the input and output BNC connectors. The individual channels of these models, except for the 483C30, 482M179 and 483M217 when in isolated mode, have their signal ground line tied together internally at the power supply.
2. Insure that the sensor does not pick up line noise from the body under test. The case of the sensor should be isolated from the body under (ground) using an isolation pad. The isolation pad breaks the loop formed by the signal path of the sensor to the signal conditioner and the return (ground) from the signal conditioner back to the sensor.
3. Make sure that all equipment signal grounds of the test system are tied to the Earth ground at a single point and the connections linking the equipment ground are made using a wire that can provide a very low impedance connection.

The models 483C30, 482M179 and 483M217 have the additional key feature of input ground isolation. This is available in ICP® and charge input modes and is available on a per channel basis. For any channel showing potential ground loop noise, that channel can be changed to an isolated mode, which isolates that channels input ground from all

other grounds in the signal conditioner. This removes one of the grounds in the measurement channel and in most cases it will eliminate ground loops on that channel.

## 1-5. Operation: Standard AC Line

Plug the line cord into a 120V/60 Hz or 230V/50 Hz power source and toggle the “ON/OFF” switch.

**CAUTION: Refer to the rear panel for proper input voltage and currents.**

## 1-6. Maintenance and Repair

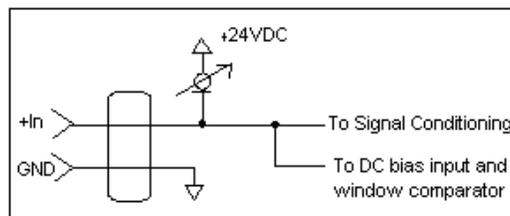
**It is not recommended that the customer attempt repair of these models in the field. Should trouble occur, contact the factory for assistance.** If the unit becomes dusty and dirty, it may be wiped off with a soft cloth.

## 2-0. THEORY OF OPERATION

### 2-1. Sensor Excitation

ICP<sup>®</sup> refers to a low output impedance voltage mode sensor combining an integrated circuit and a piezoelectric sensing element in a single housing to provide a voltage output. This sensor is powered by a +24 VDC power supply having a constant current, variable from 2 to 20 mA.

Sensor excitation occurs as the constant current of all channels are set. These models allow the constant current to be adjusted between 2 and 20 mA, when not in isolation mode, to provide the required excitation for most applications. Special situations, such as driving extra-long cables (more than 1000 ft) with high frequency or fast rise time pulses, may require increasing the drive current to 12 mA or higher.



**Figure 2 ICP<sup>®</sup> Sensor Excitation**

When driving fast rise time pulses over long lines, system performances can be optimized by “tuning” the drive current to the line; i.e. by finding the best current setting for the particular test of physical parameters. To determine the optimal current setting, experiment with your particular test set up. To insure optimal accuracy in constant-current adjustment, make sure all channels have sensors or simulated loads, similar to the one provided by the Model 401B04 Sensor Simulator, consisting of a voltage amplifier similar to those found in ICP<sup>®</sup> sensors.

### 2-2. Input Protection

The input section has protection to limit the amplitude of the incoming signal to within +24 volts to ground. Maximum allowable input voltage without distortion is  $\pm 10$  volts, relative to the sensor bias voltage.

### 2-3. Input Fault Detection

These models monitor two input fault conditions; “short” and “open,” which indicate problems with sensor input and is displayed through the front panel LEDs. Either case implies that the sensor is NOT functioning properly. An input is **shorted** when it has a ground path for the sensor excitation and **open** when the sensor fails to draw the excitation.

Two voltage comparators consist of a window comparator that has two reference voltages ( $V_{ref}$ ) representing thresholds for “short” and “open.” When the sensor’s bias voltage ( $V_{bias}$ ) exceeds the comparator range, the front panel input fault LED lights.

**NOTE:** Red LED implies input fault.

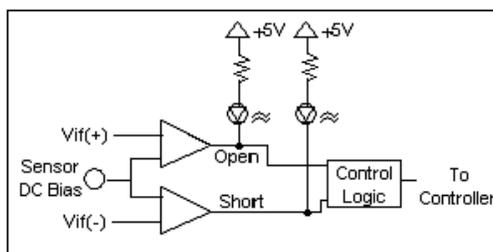


Figure 3 Input Fault Window Comparator with LED Indicator

### 2-4. Input Interface

The input signal conditioning for each channel provides a unity gain buffer with high-input impedance amplifiers. With the AC coupled option it also eliminates the DC bias from the input signal with a 10-second time constant.

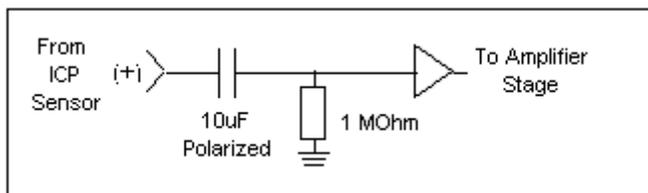


Figure 4 Input Amplifier Configuration

### 2-5. Gain

The Programmable Gain Amplification (PGA) block consists of a decimal gain amplifier. See Figure 5.

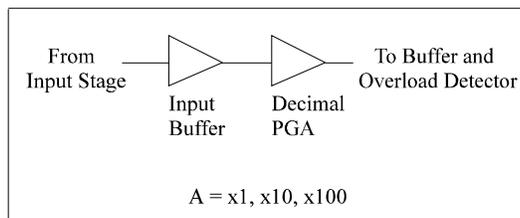


Figure 5 Selectable Gain Amplifier Configuration

### 2-5.1. Programmable Gain

Adjustable incremental gain (from 0.1 to 200) is standard in these models. The steps in the incremental gain are 0.1. This is particularly useful in the standardization of groups of sensors. Consider the following example, wherein the user desires to normalize sensitivities to 1 V/unit for each channel.

<u>Channel</u>	<u>Sensor Sensitivity</u>	<u>Gain Setting of Unit</u>	<u>Actual Gain Needed</u>
1 <sup>st</sup>	10.10 mV/unit	99.00	99.01
2 <sup>nd</sup>	101.32 mV/unit	9.9	9.869
3 <sup>rd</sup>	22.30 mV/unit	44.8	44.84

The gain is set via the computer interface command set (See the command strings in Section 3-0 in the Computer Interface Programming Guide.)

### 2-6. Normalized Output Sensitivity

The definition of normalized output sensitivity is the calculation of the individual channel’s gain, depending on the sensitivity of the sensor attached and the desired output sensitivity. This is simply a function of the desired output sensitivity (in Volts/ unit) divided by the sensor’s sensitivity.

$$\text{Gain} = 1 \text{ Volt} / \text{Sensitivity (mV/unit)}$$

Additionally, a feature to improve flexibility allows changing the output level to a value of 5 Volts/ unit instead of normalized 1 Volt/ unit. Some users request the ability calculate the gain using a known input signal along with the sensor sensitivity, and desired output level. The result of the request impacts the formula:

$$\text{Gain} = 1 \text{ Volt} / [\text{Sensitivity (mV/unit)} * \text{Full Scale Input (units)}]$$

Adding some simple error checking to insure the limits of the sensor and gain limits of the signal conditioner are not exceeded completes the normalization process.

$$\text{Gain}_{\text{normalized}} = \text{FSOT (V)} / \text{SENS} * \text{FSIN}$$

#### Additional Considerations:

The storage of individual channel gains is stored in non-volatile memory locations. The new variables for each channel’s sensitivity, Full Scale Output level, and Full Scale Input are stored in non-volatile memory locations when SAVS command is sent to the unit.

The error checking should provide a flag if the desired normalized output level is not feasible due to gain limitations. The gain required may be too large given the sensor sensitivity defined, or too small which implies the sensor will not be capable measure the expected value. The typical sensor will output a signal up to ±5 Volts. The maximum swing may be used in the error checking.

The 483C30 and 482M179 models have the capability to provide signal conditioning for charge mode sensors in addition to the standard ICP® type. The sensitivity (mV/ pC) of the charge conversion will allow charge mode sensors (pC/ unit) to be normalized.

### 2.7. Overload Detection and Autoscaling

### 2-7.1. Autoscaling

To avoid overload, these signal conditioners feature autoscaling for gain adjustment. It first sets maximum gain on all channels, then decreases the gain setting of any channel on which an overload has occurred. The gain autoscale continues until there is no overload with respect to the preset overload threshold level (standard  $\pm 10$  volts) and sensed signal of the channel. Final gain and overload status interrogation is possible through the command set. The correct procedure for using the autoscale feature is as follows:

1. Excite the structure under test.
2. Enable autoscale (Autoscale on).
3. Wait several seconds, until the unit is stabilized.
4. Disable autoscale (Autoscale off).
5. Read the gains of all channels.
6. Begin test run.

### 2-7.2. Overload

The overload feature uses the same window comparator principle previously discussed. The  $+V_{ref}$  is equal to the default overload value of  $\pm 10$  volts. When the input voltage ( $V_{signal}$  of Figure 6) to the window comparator exceeds the reference voltage limits, overload has occurred, and the comparator's output, which is normally "high," becomes "low." This "low" state illuminates the overload LED and triggers the latch of overload detection circuitry. During regular measuring time, the latch holds the occurrence of overloads until the user reads its status through the computer interface.

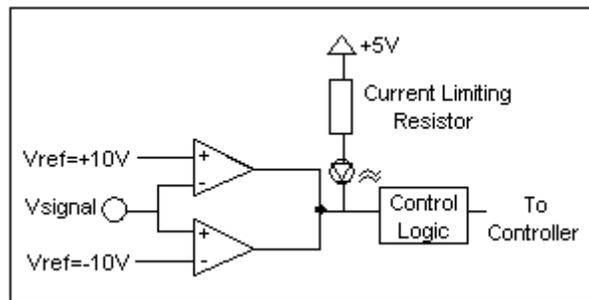


Figure 6 Autoscale/Overload Window Comparator

## 2-8. Connector Configuration

All of these models have eight BNC jack output connectors, located on the rear panel, which are used regardless of the input mode being used. The rear panel also includes eight BNC jack input connectors that are used for all input modes.

For the models 483C30, 482M179 and 483M217, there is an additional 10-32 jack connector, also located on the rear panel, which are used for external calibration input signals.

The 482M179 and 483M217 units also have a 9-pin D-sub connector for output signals (Pins 1-8 correspond to channel 1-8 output signals)

## 2-9. Non-Volatile Memory

This feature provides a mechanism to save and restore a programmed configuration. The programmable settings are saved when the unit receives a SAVS command and restored when the unit powers up. The unit's non-volatile memory may be reset to the factory default settings by using the RSET Command.

## 2-10. Transducer Electronic Data Sheet (TEDS) Interface:

TEDS sensors attach to the input connectors the same way a traditional ICP® sensor is attached to the signal conditioner. The TEDS interface requires the Ethernet computer interface, and the input mode option. The digital control and input mode features automatically perform the TEDS read or write function. After the communication with the TEDS sensor is complete the input mode returns to the input mode (charge or ICP®) prior to the communication.

The current TEDS function will perform a read of the "raw" TEDS data and return the 32 bytes of TEDS sensor EEPROM data and the 8 byte Application register contents, if it was programmed, and returns the data in an ASCII Hex representation.

## 2-11. Filtering

Most Model 482C's can be ordered with optional Input and/or Output Filters which may be enabled and disabled for each individual channel. The standard options are described below.

### 2-11.1 Output Filtering

The Model 482C can be ordered with low pass or high pass Output Filters installed in any or all channels for the removal of unwanted noise. Output filters are located at the end of the signal path, after any gain has been applied. The available Output Filter modules are fourth-order Butterworth low pass (-24 dB/octave) filters. High pass filters are available upon request. The Output Filters are factory-installable only. Typical cutoff frequencies include:

Output Filter Option Number	Filter Type	Cutoff Frequency (-3 dB)
00	Low Pass	No Filter Installed
01	Low Pass	100 Hz
02	Low Pass	200 Hz
03	Low Pass	500 Hz
04	Low Pass	1 kHz
05	Low Pass	2 kHz
06	Low Pass	5 kHz
07	Low Pass	10 kHz
08	Low Pass	20 kHz
09	Low Pass	50 kHz
10	Low Pass	100 kHz
11	Low Pass	300 Hz
12	Low Pass	20 Hz
13	Low Pass	33 Hz
14	Low Pass	1650 Hz

The user may also define a specific cutoff frequency for the Output Filters that satisfies a specific need. Contact the factory regarding individual requirements and model ordering code.

### 2-11.2 Input Filtering

The Model 482C can also be ordered with low pass or high pass Input Filters installed. Input filters are located at the front end of the signal path, before any gain has been applied. This location may be advantageous for applications where gain is used and there is significant signal content outside the passband which could overload the signal conditioner. Input Filters are also factory-installable only. These Input Filters are the 477 Series of plug-in filters. The standard models are second-order Butterworth low pass (-12 dB/octave) filters. Typical cutoff frequencies include:

Input Filter Model	Filter Type	Cutoff Frequency (-3 dB)
477A01	Low Pass	100 Hz
477A02	Low Pass	200 Hz
477A03	Low Pass	500 Hz
477A04	Low Pass	1 kHz
477A05	Low Pass	2 kHz
477A06	Low Pass	5 kHz
477A07	Low Pass	10 kHz
477A08	Low Pass	20 kHz
477A09	Low Pass	50 kHz
477A10	Low Pass	100 kHz
477M03	Low Pass	50 Hz

The user may also define a specific cutoff frequency for the Input Filters that satisfies a specific need. Contact the factory regarding individual requirements and model ordering code.

### 2-11.3 Ordering Filters

The Model 483C can be ordered with either or both Input and Output Filters using one of the model formats as shown below. Contact the factory for pricing and delivery information. Please note that some 483C models already include filtering, for example the 483C30 model includes a 10 kHz Output Filter (option 07). Models 483C40 and 483C41 include selectable output filters (0.1, 0.3, 1, 3, 10, 30 kHz [-3dB]).

483Cxx/yy  
 483Cxx/477Azz  
 483Cxx/yy/477Azz

Where:

- xx is the specific 483C model that is being modified with filters.
- yy is the Output Filter Option Number from the table above.
- zz is the Input Filter Model from the table above, one supplied per channel.

Model examples include:

Model	Output Filters (-3 dB)	Input Filters (-3 dB)
483C30	10 kHz <sup>1</sup>	None
483C40	Selectable <sup>1</sup>	None
483C41	Selectable <sup>1</sup>	None
483C30/00/477A05	None	2 kHz
483C30/477M11	10 kHz <sup>1</sup>	2 Hz
483C50/477A10	None	100 kHz

<sup>1</sup>Supplied standard with base model

### 3-0. COMPUTER INTERFACE PROGRAMMING GUIDE

#### 3-1. Introduction

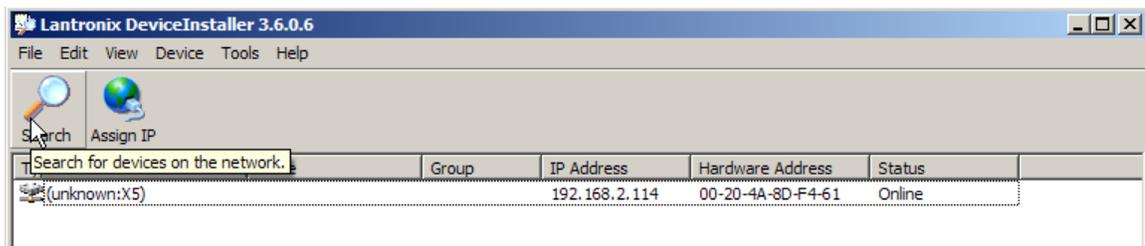
Individual commands are subject to feature availability on the particular unit. The Ethernet Interface enables these models to be fully controlled by a computer or handheld controller. With this interface, the unit is able to become part of a fully automated system.

#### 3-2. Ethernet Communication

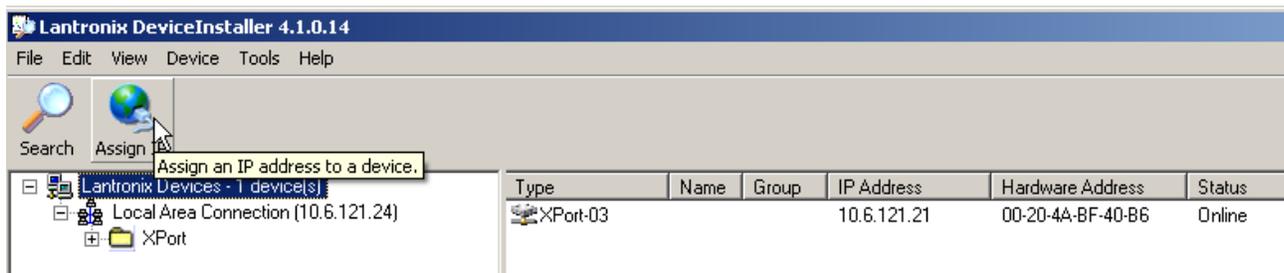
These signal conditioners are equipped with the Ethernet Interface so the unit’s IP address must be set up before any remote communication can commence.

The steps to set the IP address are as follow:

- Connect, either directly with a crossover CAT5 cable or through a hub, to a single unit. This unit is presumed to have a Unit ID of 1,
- Set the IP address using an independent utility from Lantronix called DeviceInstaller™. This utility is provided on the PCB MCSC application software installer CD and available for download at the Lantronix website: <http://www.lantronix.com/device-networking/utilities-tools/device-installer.html> Once installed it can be accessed from the MCSC software from the ‘Help | Configure Ethernet Devices’ menu item.
- After the DeviceInstaller™ application is installed, run it and the following screen will appear. Click on the Search icon and the program will search for the Ethernet device internal to the signal conditioner unit. When found, as shown below, details about the device show in the list. You can verify it is the correct unit by comparing the Hardware (MAC) Address displayed to the one listed on the side of the signal conditioner unit.



- Selecting an item from the list, shown below, highlights the item in the list and enables more icons.



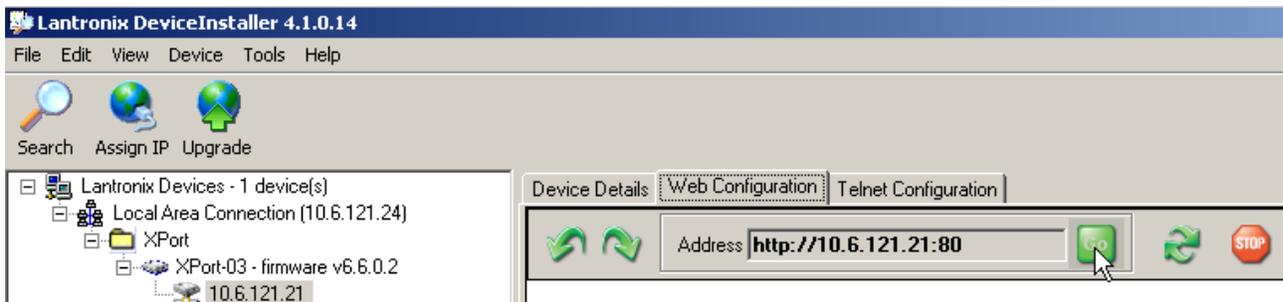
- Select **Assign IP** and the following screen will appear. Select whether you want to assign a static IP address that is appropriate for your network or have it assigned from a network server. Subsequent steps are self-explanatory.



- Now you can use the assigned IP address to address the unit.

**Important Note:** The communication protocol requires a unit id as part of the command header. The unit id is not the IP address. To send commands to the unit Via Ethernet you must address the TCP-IP packets with the proper IP address and ensure the packet payload contains the correct Unit Id in the command header.

The XPort device should be configured properly for communication with the signal conditioner. If problems occur please check the communication parameters of the device as shown below.



Navigate to the actual device as shown in the left panel above and then click on the 'Web Configuration' tab and click on the 'Go' button. This will cause the following screen to appear, just select 'OK'. There are no login parameters defined.



Following this screen the right panel will appear as shown below. Click on the 'Connection' item and check to see that the parameters are shown as below and pay particular attention to the 'Active Connection' and 'Endpoint' Port items. They should be set as shown below.

**Active Connection:**

Active Connect:

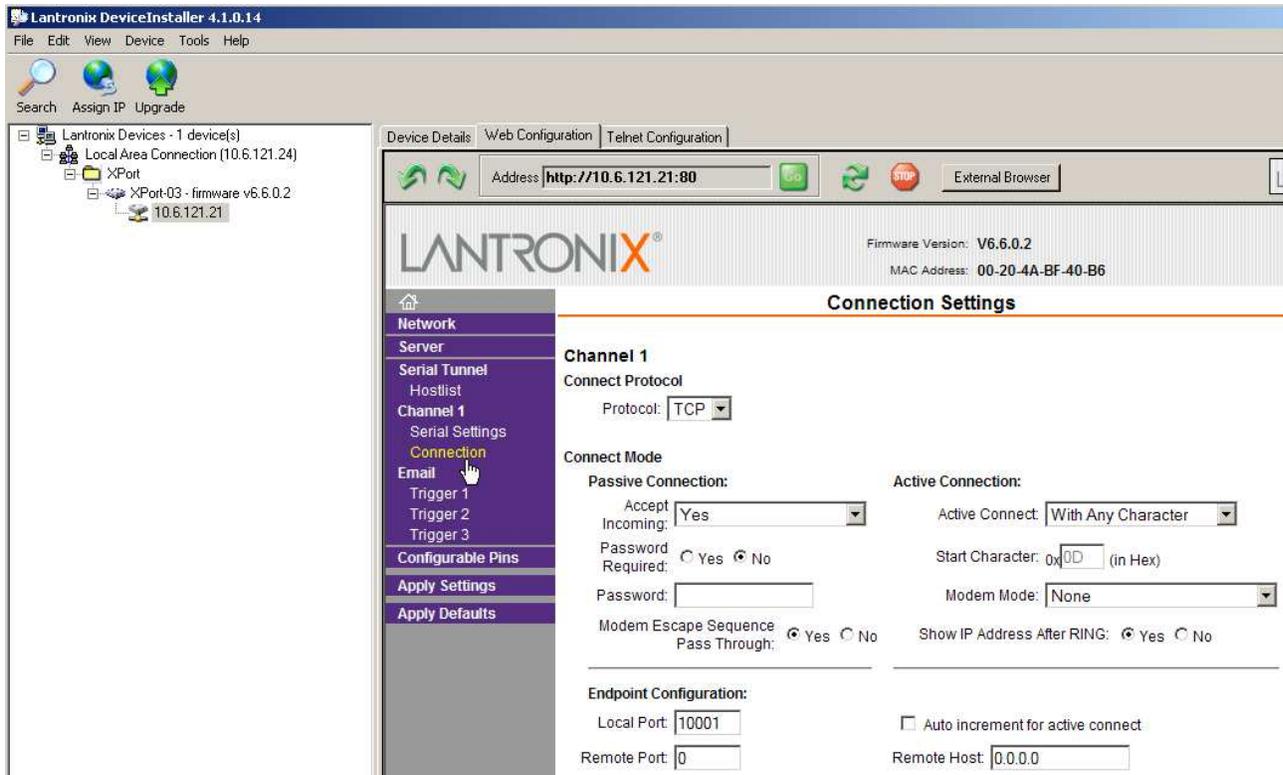
**Endpoint Configuration:**

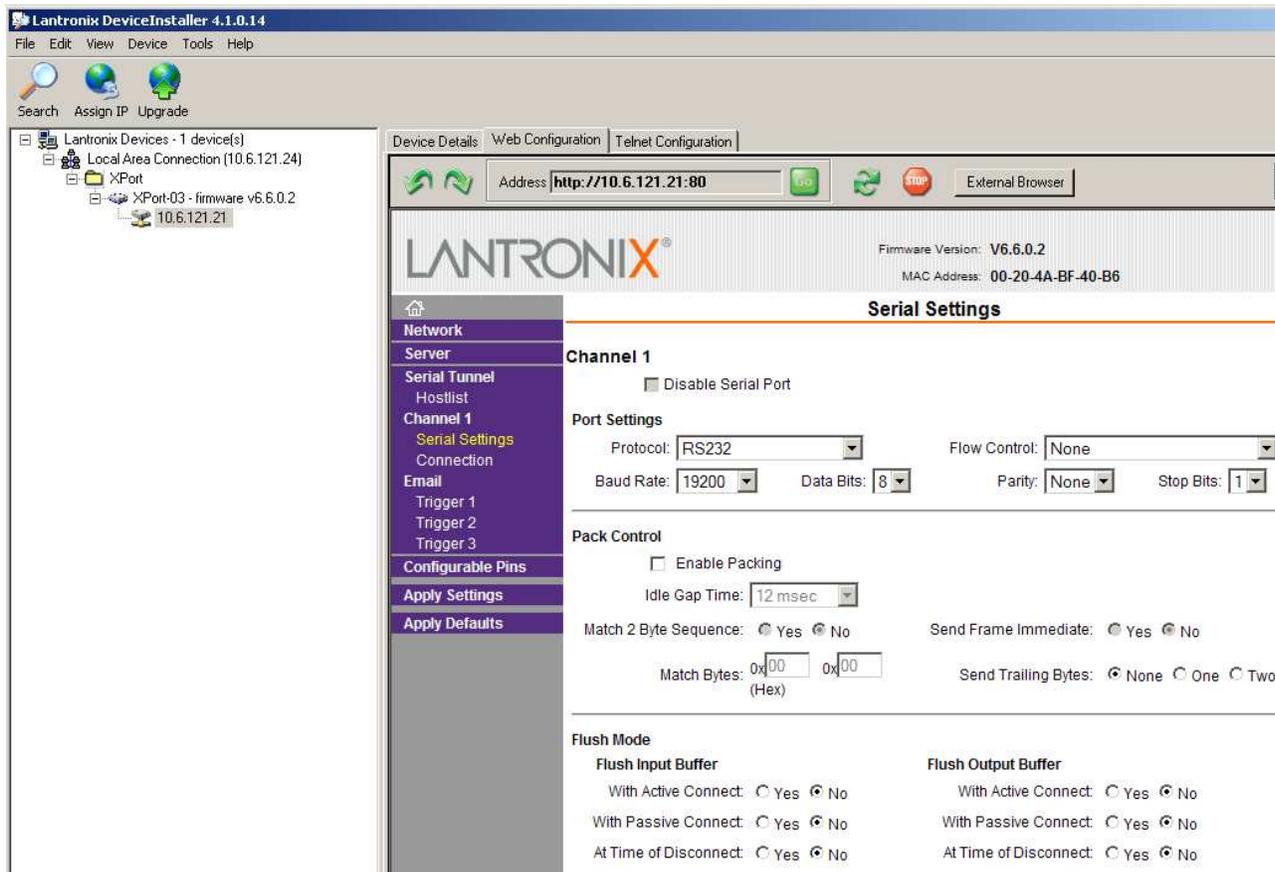
Local Port:

Next, check the Serial Settings. They should be 19200 baud, 8 data bits, no parity, 1 stop bit. And no flow control.

If any setting is changed click 'Ok' on the page and then activate the 'Apply Settings' item on the left side of the right panel.







### 3-3. Communication Guidelines

1) Data transfer from the host terminal to the unit must contain an ending delimiter of <CR><LF>.

Example:                                   <CR><LF>                                   - Carriage Return and Line feed. (In ASCII, <CR> is 13; <LF> is 10.)

2) The number of characters for any command string, from the first character to the <CR>, may not exceed 255.

3) Status request commands, i.e., commands ending with a “?”, may only be sent within one transmission.

Example:                                   7:0:GAIN?<CR> <LF>                                   - Reads the gain setting of all channels.

### 3-4. Unit Initialization Procedure

- 1) To begin, connect the signal conditioner to the network using the RJ-45 connector on the back of the unit.
- 2) Turn on power to the signal conditioner. The power indicator should light up to indicate the power is on.
- 3) With the terminal or computer that is set up to transmit data, send the command:

“1:0:LEDS=0” <CR><LF>

This command flashes the front panel LEDs three times.

### 3-5. Command Summary

The table below is a summary of the command set. Some commands may not be valid in all units. The commands are sent and received from/to the host computer in ASCII text format.

Command	Type	Scope	Meaning
GAIN	R/W	Channel	Set or read gain
SENS	R/W	Channel	Sensor Sensitivity
FSCI	R/W	Channel	Expected Full Scale Input Value
FSCO	R/W	Channel	Full Scale Output
INPT	R/W	Channel	Input Signal Mode Selection
IEXC	R/W	Unit <sup>1</sup>	Read/Adjust ICP® current setting
OFLT	R/W	Channel	Enable/disable output filters
OSCL	R/W	Channel	Select Oscillator setting
RTED	R	Channel	Read Raw TEDS data (DS2430A,DS2431 <sup>2</sup> ,DS2433 <sup>2</sup> )
WTED <sup>2</sup>	W	Channel	Write Raw TEDS data (DS2430A,DS2431,DS2433)
ALLC	R	Channel	Read majority of channel settings
RBIA	R	Unit	Measure Bias (returns all channels)
STUS	R	Unit	input fault / overload status, for all channels
UNIT	R	Unit	Read Unit Configuration information
UNID	R/W	Unit	Set Unit ID
LEDS	FCN	Unit	Front panel LED test function
RSET	FCN	Unit	Restores factory default channel settings
AUTR	FCN	Channel	Enable/disable auto-scaling function
SAVS	FCN	Unit	Saves the current settings to NVRAM

<sup>1</sup> The IEXC command is a channel level command on 483M217 units.

<sup>2</sup> This feature is only available in units with a firmware version of 2.1 or greater.

Command type definitions;

- R/W – the setting can be read from or written to the unit or channel.
- R – The information can only be read from the unit or channel.
- FCN – The command invokes a function in the unit.

### 3-6. Command Format

The communication protocol incorporates the concept of 'Directed' and 'Global' commands at both the Unit and Channel level with the following characteristics;

- Unit or Channel numbers =0 are global commands that affect either all units or all channels of a particular unit or both.
- Directed commands that set a unit parameter are always acknowledged (ACK) with an ASCII message that indicates '<Unit#>:<CMD>:ok' if implemented with no errors or NAK with; '<Unit#>:<CMD>:=<error#>' if an error was encountered.
- Directed commands that request a particular parameters setting (query) result in a query response being returned
- No response is ever given to a Global Unit command.

#### Command Format:

'Unit#:Ch#:Cmd[=?]{<value1 >{,< value2 >}}{;Ch#:Cmd[=?]{<value1>{,< value2>}}}\n\r

- Each message must be preceded by a Unit# & Channel# (both of which could be 0)
- Messages may contain multiple commands separated by a semicolon ';'.
- The second and subsequent commands in a message shall not contain a unit number but shall contain a channel number.
- Each command in a message will evoke a response message if one is warranted (not global)
- Query's (?) can only be directed to one unit but if the channel=0 then each channel's setting will be returned in the order 0-MAXCHANNELS separated by a ':'

#### Command examples:

1:0:GAIN=100.2\r\n	unit 1,all channels gain set to 100.2
1:1:GAIN=100.2;2:GAIN=120.3\r\n	unit 1, channel 1 gain = 100.2; channel 2 gain = 120.3
1:3:GAIN=100.2;0:FLTR=1\r\n	unit 1, channel 3 gain = 100.2; all channel's filter = ON

#### General Query Response Format

Unit#:Cmd:Ch#=<value>{; Ch#=<value>}...>{; Ch#=<value>}...\r\n

Responses to a query with a channel number=0 will return the setting of each channel in a list separated by semicolons ';'.

If the target of the query is a unit setting (ex. current excitation) then the channel number returned is the 1<sup>st</sup> channel of the board that processed the command.

### 3-7. Multiple Board Models

All of these models have multiple main boards installed which will appear as a contiguous set of channels, when in fact, physically, they are completely separate and operate somewhat independently. This presents some interesting communication challenges. For instance, a global channel command to set 8 channels on a unit will be handled by each internal board simultaneously. However only the board with the channels designated as 1-4 will ACK the command, the other board will remain silent.

Likewise, a global Query command will be responded to by the channel 1-4 board but will be ignored by the channel 5-8 board. However, in order to facilitate efficient communications with the second board, the concept of a second unit address was introduced. A user's control application can direct global channel setting queries to the second board of a unit by addressing the query to the secondary unit address of the unit. This secondary unit address is defined to be the normal unit address *plus 128* (i.e. if a unit's address is 1 then the 2<sup>nd</sup> board's address would be 129)

### 3-8. Commands

#### GAIN

SET GAIN: This command sets the programmable gain of a channel. The gain may be set to any setting within the 0.1 to 200 range.

**Setting:**

The amplifier gain can be set directly by sending a Gain command:

*1:0:GAIN=100.2\r\n (unit 1, all channels gain set to 100.2)*

When a channel's gain is set directly the unit will adjust the FSI parameter of the gain equation using the following equation;  $FSI = (((FSO * 1000) / Gain) / Sens)$  to ensure it remains valid.

**Setting Response: 1:GAIN:ok**

**Query:**

The Gain query returns all of the parameters used to determine it in a single response

Query Format: Unit#:Ch#:CMD?

Response format: Unit#:Cmd:Ch#:=Gain:SENS:FSO:FSI;

Query: 1:5:GAIN?

Response: 1:GAIN:5= 5.0: 10.0: 10.0: 200.0;

Global Gain Query: 1:0:GAIN?

Global Gain Response: 1:GAIN:1= 5.0: 10.0: 10.0: 200.0;2= 5.0: 10.0: 10.0: 200.0;3= 5.0: 10.0: 10.0: 200.0;4= 5.0: 10.0: 10.0: 200.0;

#### SENS

The SENS command provides a mechanism to have the transducer Sensitivity influence the Gain setting of the channel. Channel Gain is calculated using the equation;  $Gain = FSO * 1000 / (FSI * SENS)$ . If a Sensitivity is entered that caused the gain to exceed the amplifier's capability the FSI component will be adjusted to keep the equation valid.

**Setting:**

*1:0:SENS=20.2\r\n (unit 1, all channels transducer sensitivity set to 20.2)*

**Setting Response: 1:SENS:ok**

**Query:**

The Sens query returns the channel's transducer sensitivity

Query Format: Unit#:Ch#:CMD?

Response format: Unit#:Cmd:Ch#:= SENS;

Query: 1:1:SENS?

Response: 1:SENS:1= 6.0;

Global Gain Query: 1:0:SENS?

Global Gain Response: 1:SENS:1= 6.0;2= 10.0;3= 10.0;4= 10.0;

## FSCI

The FSCI command provides a scaling mechanism to automatically set the gain based on a known input level (in EU) and what output level (in Volts) you would like that Full Scale input level to be represented by. For instance 1000g's = 10Volts. These 2 values along with the transducer sensitivity set the gain. Channel Gain is calculated using the equation: Gain = FSO\*1000/(FSI\*SENS).

Setting:

*1:1:FSCI=1000.000\r\n (unit 1, channel 1 FSI set to 1000.0)*

Setting Response: 1:FSCI:ok

Query:

The FSCI query returns the channels Full Scale Input value in engineering units

Query Format: Unit#:Ch#:CMD?

Response format: Unit#:Cmd:Ch#:= <fsci>;

Query: 1:1: FSCI?

Response: 1:FSCI:1=1000.0;

Global FSCI Query: 1:0:FSCI?

Global FSCI Response: 1:FSCI:1=1000.0;2=1000.0;3=1000.0;4=1000.0;

## FSCO

The FSCO command provides a scaling mechanism to automatically set the gain based on a known input level (in EU) and what output level (in Volts) you would like that Full Scale input level to be represented by. For instance 1000g's = 10Volts. These 2 values along with the transducer sensitivity set the gain. Channel Gain is calculated using the equation:

Gain = FSO\*1000/(FSI\*SENS).

Setting:

*1:1:FSCO=10.000\r\n (unit 1, channel 1 FSI set to 10.0)*

Setting Response: 1:FSCO:ok

Query:

The FSCO query returns the channels Full Scale Output Value in volts

Query Format: Unit#:Ch#:CMD?

Response format: Unit#:Cmd:Ch#:= <fsci>;

Query: 1:1: FSCO?

Response: 1:FSCO:1=10.0;

Global FSCO Query: 1:0:FSCO?

Global FSCO Response: 1:FSCO:1=10.0;2=10.0;3=10.0;4=10.0;

## INPT

The INPT command sets the input mode for a given channel. The mode selection is sent as an integer value. The possible input modes and their associated values are:

- CHARGE 0
- VOLTAGE 1

- ICP<sup>®</sup> 2
- Multi-Charge option of 10mV/pc sensitivity 3
- Multi-Charge option of 1.0mV/pc sensitivity 4
- Multi-Charge option of 0.1mV/pc sensitivity 5
- Isolated ICP<sup>®</sup> 6
- Isolated Multi-Charge option of 10mV/pc sensitivity 7
- Isolated Multi-Charge option of 1.0mV/pc sensitivity 8
- Isolated Multi-Charge option of 0.1mV/pc sensitivity 9

**NOTE:** Not all input options are valid for all models. Check your models specification for applicable input modes

**Setting:**

*1:1:INPT= 2\r\n (unit 1, channel 1 input mode set to ICP)*

**Setting Response:** 1:INPT:ok

**Query:**

The INPT query returns the channels input mode selection

Query Format: Unit#:Ch#:CMD?

Response format: Unit#:Cmd:Ch#:= <inpt>;

Query: 1:1:INPT?

Response: 1:INPT:1= 2;

Global INPT Query: 1:0:INPT?

Global INPT Response: 1:INPT:1= 2.0;2= 2.0;3= 2.0;4= 2.0;

## IEXC

The IEXC command sets the current excitation level for ICP<sup>®</sup> mode. This is a UNIT setting (i.e. all channels will get set to this value) on 482C50 and 482M179 models. As a result, if the channel was in Voltage mode and this value gets set > 0, then the channel's input mode will revert to ICP<sup>®</sup> mode. Likewise if the channel is in ICP<sup>®</sup> mode and current excitation is turned off (0) then the channel input mode changes to Voltage.

On the 483M217 unit the IEXC command is a channel setting. Each channel's current excitation level can be set individually and the other channels in the unit are not affected as with the 482C50 and 482M179 models.

With the 483M217 unit some channels can be in Voltage mode while others are in ICP<sup>®</sup> mode

The current excitation value is sent as an integer value from 0 (off) to 20mA.

**Setting:**

*1:1:IEXC= 4\r\n (unit 1, channel 1 but all channels are set to 4mA)*

**Setting Response:** 1:IEXC:ok

**Query:**

The IEXC query returns the units excitation value.

Query Format: Unit#:Ch#:CMD?

Response format: Unit#:Cmd:Ch#:= <IEXC>;

Query: 1:2:IEXC?

Response: 1:IEXC:1=4;

Note: Unit setting responses return the lowest channel number of the board that is responding. In the example above the query requested channel 2's setting but got channel 1 in response because all channels are the same.

Global IEXC Query: 1:0: IEXC?  
Global IEXC Response: 1:IEXC:1=4;

## OFLT

The OFLT command enables or disables the Output Filter.  
 The Output Filter value is sent as an integer value of either 0 -Disable or 1-Enable.

Setting:  
*2:1:OFLT= I|r|n ( unit 2, channel 1, Output Filter Enabled )*  
Setting Response: 2: OFLT:ok

Query:  
 The FLTR query returns the channels Output Filter.  
Query Format: Unit#:Ch#:CMD?  
Response format: Unit#:Cmd:Ch#:= <0|1>;  
Query: 2:1: OFLT?  
Response: 2: OFLT:1=1;

Global OFLT Query: 1:0: OFLT?  
Global OFLT Response: 1: OFLT:1=1;2=0;3=0;4=0;

## OSCL

The OSCL command selects the Internal Reference Oscillator setting. When either the 100 or 1k Hz setting is selected the channel is forced into a charge mode, if it isn't set that way already, and an internal 100pC signal is generated. This signal is then converted to a voltage based on the selected charge sensitivity (1mV/pC if any ICP setting was selected) after which the channels gain is applied to provide an internal cal signal. This feature is only available in units with an Isolation module.

The OSCL value is sent as an integer value of either 0 –Disable, 1-1000 Hz Enable, 2-100 Hz Enable

Setting:  
*1:1: OSCL= I|r|n ( unit 1, channel 1, Oscillator=1 kHz )*  
Setting Response: 1:OSCL:ok

Query:  
 The OSCL query returns the channels Internal Reference Oscillator setting.  
Query Format: Unit#:Ch#:CMD?  
Response format: Unit#:Cmd:Ch#:= <0|1>;  
Query: 1:1: OSCL?  
Response: 1: OSCL:1=0;

Global OFLT Query: 1:0:OSCL?  
Global OFLT Response: 1:OSCL:1=1;2=0;3=0;4=0;

## RTED

The RTED query returns the TEDS information that is stored in the sensor or other, TEDS capable, in-line module attached to a specific channel. The signal conditioners are IEEE 1451.4 compliant in that they will read the family code of the 1-wire memory chip to determine its type. If a DS2430A is found, its Application Register status will be read to see if the 64 bit Application Register has data in it. If so it will read the Application register contents and return it followed by the contents of the TEDS EEPROM.

NOTE: The 1<sup>st</sup> byte of the DS2430A EEPROM data should contain the checksum of both the Application Register contents and the EEPROM contents if the TEDS is IEEE 1451.4 compliant. No attempt is made to validate or interpret the TEDS data.

**Setting:**

**N/A – Command is Read only**

**Query:**

The RTED query returns the TEDS data associated with the specified channel. This command must be directed to a specific channel. It will return an indicator that specifies the family code of the 1-wire memory chip that was read or, if the chip was a DS2430A, it specifies that the status of the Application register; 1 if it contains the basic TEDS data or 0 if not. This byte is followed by up to 40 bytes in ASCII Hex format (8 bytes of Application register content if it was used and 32 bytes of the EEPROM content).

**Query Format:** Unit#:Ch#:CMD?

**Response format:** Unit#:Cmd:Ch#= <APP Reg Status>:<APP Reg Contents (8 bytes if APP Reg Status=1)><DS2430A EEPROM Contents (32 bytes)>

Where: APP Register Status = 1 if the APP Register is locked (has data) or 0 if it did not and the chip is a DS2430A. Otherwise it will return the Family Code of the chip that was detected (45=DS2431; 35=DS2433 or 67=DS28EC20)

**Query:** 1:1:RTED?

**Response:** (for TEDS chip on channel 1 with valid app register data)

1:RTED:1=1:168010a00975000012648016a88ae8e112801f2000f60ec4046dd18737f3206a380555e765390800

## ALLC

The ALLC command is used to read several channel settings at once.

**Setting:**

**N/A – Command is Read only**

**Query:**

This command must be a directed command use of the global channel indicator is not allowed.

**Query Format:** Unit#:Ch#:CMD?

**Response format:** Unit#:Cmd:Ch#:= GAIN:<Gain value>; SENS:< SENS value>; FSCI:< FSCI value>; FSCO:< FSCO value>; INPT:< INPT value>; FLTR:< FLTR value>; IEXC:< IEXC value>; OFLT:< OFLT value>; CLMP:< CLMP value>; OSCL:< OSCL value>;

**Query:** 1:1:ALLC??

**Response:** 1:ALLC:1=GAIN: 10.0;SENS: 10.0;FSCI: 100.0;FSCO: 10.0;INPT: 2.0;FLTR:1;IEXC:4;OFLT:0;CPLG:2;CLMP:0;OSCL:1;

## RBIA

The RBIA command is used to read all channels Bias Levels.

**Setting:**

N/A – Command is Read only

**Query:**

This command is a global command and will return all channel bias readings regardless of the channel id in the command.

Query Format: Unit#:Ch#:RBIA?

Response format: Unit#:Cmd:Ch#:=CH1 bias;... CHn#:=CHn bias;

Query: 1:1:RBIA?

Query Response: 1:RBIA:1= 25.5;2= 25.5;3= 25.5;4= 25.5;

## STUS

The STUS command is used to read the unit and all channel status indicators.

**Setting:**

N/A – Command is Read only

**Query:**

This command is a global command and will return all channel bias readings regardless of the channel id in the command.

Query Format: Unit#:Ch#:STUS?

Response format: Unit#:Cmd:Ch#:<unit status bit map>;<CH1 status bit map>;...;<CHn status bit map>;

Query: 1:1:STUS?

Query Response: 1:STUS:1:0;1;5;5;5;

Where :

Unit Bit 0 = 1= BAD EEPROM read for channel settings on power up

Unit Bit 1 = 1= BAD EEPROM read for Unit options on power up

Unit Bit 2 = 1= BAD EEPROM read for cal factors on power up

For Unit bit map 0=no errors

Channel Bit 0= Open input fault (0=Fault; 1 = no fault)

Channel Bit 1= Short input fault (0=Fault; 1 = no fault)

Channel Bit 2= Overload condition (0=Overload; 1 = no Overload)

For channel bit map 7=no errors

## UNIT

**Query:**

The UNIT query returns the unit configuration information which includes the installed options, unit number, Model id and starting channel number

Query Format: Unit#:Ch#:CMD?

Response format: Unit#:Cmd:Model string:Firmware Ver string: Serial Number:Cal Date:Filter Corner:

Unit#:#channels:Starting Ch#: Gain Option byte, Input Option Byte, Filter option byte,Misc1 option byte,Misc2 option byte<cr><lf>

Query: 1:1:UNIT?

Response: 1:UNIT:482C\s\s\s\s\s\s\s\s\s\s:FW\sVer\s1.0:12345:09-27-2006:10.000:1:4:1:16,37,1,143,0\r\n

Model & Firmware version strings are self-explanatory. Following are:  
 Serial Number (U16): Cal Date (10 character string): Filter corner (kHz)  
 Unit Id: Number of Channels: Starting Channel Number  
 Followed by the option bytes:

**Gain Options**

OPT\_GAIN\_INC                    0x10    incremental .1-200

**Input Options**

OPT\_INP\_ALLCHG                0x01    All charge  
 OPT\_INP\_ICPVOLTCHG         0x02    ICP|VOLT|CHG  
 OPT\_INP\_ICPVOLT              0x04    ICP|VOLT  
 OPT\_INP\_INTCAL               0x08    Internal Cal  
 OPT\_INP\_EXTCAL              0x10    External Cal  
 OPT\_INP\_ISOLATION          0x20    Isolation

**Filter Options**

OPT\_FILTER\_OUT                0x02    Output filter  
 OPT\_FILTER\_FIXLP             0x04    Fixed LP filter

**Miscellaneous Options**

OPT\_MISC\_TEDS                0x04    TEDS  
 OPT\_MISC\_IEXC                0x08    curent excitation

**Future Use**

Currently undefined and available for expansion

**UNID**

The UNID command is used to set the units ID number. The Unit Id number is critical to remote communications since it indicates to the unit which commands it should accept and respond to. Units are typically shipped with a unit id of 1. If more than one unit is in the system and they will be communicated with remotely the user must set a unique id in each unit. This can be done through the front panel interface, if one exists, or by connecting to each unit individually and sending this command.

Setting:

*1:1:UNID= 2\r\n ( unit 1, channel 1, New ID=2 )*

**Setting Response: 2:UNID:ok**

NOTE: The new Unit Id becomes effective immediately

Query:

This command can be sent as a query but its usefulness is marginal being as it is a directed command and as such it is necessary to include the Unit Id in the command and the response will simply validate the commands unit id parameter.

Query Format: Unit#:Ch#:UNID?

Response format: Unit#:Cmd:Ch#:=unit id

Query: 2:1:UNID?

Query Response: 2:UNID:1=2;

## LEDS

The LEDS command is used to test the LED functionality of the front panel. When sent as a command the LED's on the front panel will flash 3 times. This command invokes a function and therefore has no query capability.

**Setting:**

*2:1:LEDS=0|r|n ( unit 2, channel 1, Any value )*

**Setting Response: 2:LEDS:ok**

**Query:**

N/A

## RSET

The RSET command is used to restore the factory default channel settings. This command invokes a function and therefore has no query capability.

**Setting:**

*2:1:RSET = 0|r|n ( unit 2, channel 1, Any value )*

**Setting Response: 2:RSET:ok**

**Query:**

N/A

**The factory Defaults are:**

- Gain= 1.0
- Sensitivity=10.0
- Full Scale input= 1000.0
- Full Scale output= 10.0
- Input Mode = ICP
- Current excitation=4.0mA
- Output Filter=Disabled
- Internal Reference Oscillator=OFF

## AUTR

The AUTR command invokes the Auto-Scaling function. With this command, the programmable gain is adjusted to give the largest signal amplitude output without causing an overload condition. The signals are checked internally; if there is an overload, the signal is stepped down and checked again.

Possible settings are: **0=off,1-on,2=immediate**. The Immediate option causes the auto scale function to execute one time and then turns off the function automatically. When Auto scale is 'ON' the unit will continue to invoke the function until the function is turned OFF with a subsequent command.

**Setting:**

*2:1:AUTR =1|r|n ( unit 2, channel 1, Auto Scaling ON )*

**Setting Response: 2:AUTR:ok**

**Query:**

Query Format: Unit#:Ch#: ATR?

Response format: Unit#:Cmd:Ch#:=current state (0=off,1-on,2=immediate)

Query: 2:1:ATR?

Query Response: 2:ATR:1=0;

## SAVS

The SAVS command is used to store the current channel setting as the default settings that will be restored on power up. This command invokes a function and therefore has no query capability.

Setting:

2:1:SAVS = 0\r\n( unit 2, channel 1, Any value )

**Setting Response: 2:SAVS:ok**

Query:

N/A

## WTED

The WTED command is used to write binary TEDS data to the selected channel's sensor when the channel is in ICP or voltage mode. This command provides a mechanism for writing a single page of data to a Maxim 1-wire memory chip. A page is defined as 32 bytes for DS2431 or DS2433 devices or, in the case of a DS2430A memory chip, 32 bytes and the 8 byte application register content for a total of 40 bytes if the application register is being used. Otherwise a DS2430A page is also 32 bytes. The user is not required to know what chip is in the sensor in most cases. The TEDS write function internal to the signal conditioner determines what chip it is communicating with and whether application register operations are possible. The user does however, need to construct the command appropriately to indicate that, should there be an application register available, it should or should not be used.

Setting:

<unit>:<channel>:WTED =<B0>:<B1>:<B2>:<B3-Bn-1>:<Bn>\r\n

Where:

*B0 - Total bytes in message*

*B1 - 1st 8 bytes go to the App Register if one is available (0=FALSE / 1=TRUE)*

*B2 - Page (0 for DS2430A / 0-3 for DS2431 / 0-15 for DS2433)*

*B3 - Bn-1 TEDS page content (up to 40 bytes; 8 app reg, 32 EEPROM)*

*Bn - 8-bit Checksum of B0-Bn-1*

Notes:

- All message numbers are decimal values.
- The checksum in Bn is a simple checksum. Add B0-Bn-1 and send the least significant 8 bits.
- If the sensor has a DS2430A 1-wire memory chip and the Application Register is locked then it is up to the user to remove the Basic TEDS from the bytes to be written but include them in the TEDS CS calculation required in byte 0 of the EEPROM memory for 1451.4 compliant templates . The Application Register status can be determined by issuing the RTED command. It is the 1<sup>st</sup> value after the '=' sign in that commands response.

Setting Example

1:1:WTED=36:0:0:23:64:22:16:30:4:49:0:219:1:35:68:4:94:197:200:204:208:4:9:13:17:41:44:1:69:1:94:161:194:30:117:221\r\n

**Command interpretation:** Unit=1;channel=1;'WTED='; 36 = bytes in the message payload (values after the '=' sign);0 = DO NOT write to the application register if it exists; 0 = write to page 0; 23-117 are the 32 bytes to be written into the TEDS chip EEPROM memory; 221 is the calculated checksum of B0-Bn-1

**Setting Response: 1:WTED:ok**

Possible error responses: -21 - TEDS Write Buffer is too Big (> 44 Bytes)  
-22 - TEDS Write Buffer CS Failure

**Query:**

N/A

## Communication Responses

Typically the unit will return <Unit>:<Cmd String>:OK when the command is successful. Errors are indicated with negative numbers. The unit may return one of the following:

<Unit>:<Cmd String>:OK<CR> <LF>

Signifies that the last command was entered in the correct format and was performed properly.

<Unit>:<Cmd String>:-1<CR> <LF>

Option Error. The unit is not equipped with the option necessary to implement the command sent

<Unit>:<Cmd String>:-2<CR> <LF>

Channel Error. The channel number in the command is invalid.

<Unit>:<Cmd String>:-3<CR> <LF>

Command Error. The command is not recognized.

<Unit>:<Cmd String>:-4<CR> <LF>

Unit Error. The unit number in the command is invalid.

<Unit>:<Cmd String>:-5<CR> <LF>

Unit Error. The function invoked by the command encountered an error or a query only command (ex. RBIA) was sent as a setting.

<Unit>:<Cmd String>:-6<CR> <LF>

Command Parameter Error. A channel setting parameter was found to be out of range.

	<u>ENGLISH</u>	<u>SI</u>	
<b>Performance</b>			
Channels	8	8	
Sensor Input Type(s)	ICP®, Voltage	ICP®, Voltage	
Voltage Gain	x0.1 to x200	x0.1 to x200	
Voltage Gain Increment	0.1	0.1	
Accuracy(Gain, x0.1 to x0.4)	± 5 %	± 5 %	
Accuracy(Gain, x0.5 to x200)	± 1 %	± 1 %	
Low Frequency Response(-5 %)	≤ 0.05 Hz	≤ 0.05 Hz	
High Frequency Response(-3 dB)	>100 kHz	>100 kHz	
High Frequency Response(-3 dB)	>80 kHz	>80 kHz	
Phase Response(at 1 kHz)	± 2 °	± 2 °	
Non-Linearity	1 %	1 %	
Cross Talk	<72 dB	<72 dB	
TEDS Sensor Support	Yes	Yes	
Fault/Bias Monitor/Meter(LED)	Open/Short/Overload	Open/Short/Overload	
<b>Control Interface</b>			
Digital Control Interface	Ethernet	Ethernet	
<b>Environmental</b>			
Temperature Range(Operating)	+32 to +120 °F	0 to +50 °C	
<b>Electrical</b>			
Power Required(direct input to unit)	AC Power	AC Power	
AC Power(47 to 63 Hz)	100 to 240 VAC	100 to 240 VAC	
AC Power	≤ 0.7 Amps	≤ 0.7 Amps	
Excitation Voltage(To Sensor)	>24 VDC	>24 VDC	
DC Offset	<50 mV	<50 mV	
Constant Current Excitation(To Sensor)(Non-Isolated Mode)	2 to 20 mA	2 to 20 mA	[1]
Output Impedance	<50 Ohm	<50 Ohm	
Overload Threshold(± 0.5 Vpk)	± 10 Vpk	± 10 Vpk	
Broadband Electrical Noise(1 to 10,000 Hz)(Gain x1)	50.0 μV/rms	50.0 μV/rms	[2]
Spectral Noise(1 Hz)	8.0 μV/√Hz	8.0 μV/√Hz	[2]
Spectral Noise(10 Hz)	1.5 μV/√Hz	1.5 μV/√Hz	[2]
Spectral Noise(100 Hz)	1.0 μV/√Hz	1.0 μV/√Hz	[2]
Spectral Noise(1 kHz)	1.0 μV/√Hz	1.0 μV/√Hz	[2]
Spectral Noise(10 kHz)	1.0 μV/√Hz	1.0 μV/√Hz	[2]
Broadband Electrical Noise(1 to 10,000 kHz)(Gain x10)	75.0 μV rms	75.0 μV rms	[2]
Spectral Noise(1 Hz)	20.0 μV/√Hz	20.0 μV/√Hz	[2]
Spectral Noise(10 Hz)	1.5 μV/√Hz	1.5 μV/√Hz	[2]
Spectral Noise(100 Hz)	1.0 μV/√Hz	1.0 μV/√Hz	[2]
Spectral Noise(1 kHz)	1.0 μV/√Hz	1.0 μV/√Hz	[2]
Spectral Noise(10 kHz)	1.0 μV/√Hz	1.0 μV/√Hz	[2]
Broadband Electrical Noise(1 to 10,000 Hz)(Gain x100)	350 μV rms	350 μV rms	[2]
Spectral Noise(1 Hz)	100.0 μV/√Hz	100.0 μV/√Hz	[2]
Spectral Noise(10 Hz)	10.0 μV/√Hz	10.0 μV/√Hz	[2]
Spectral Noise(100 Hz)	8.0 μV/√Hz	8.0 μV/√Hz	[2]
Spectral Noise(1 kHz)	6.0 μV/√Hz	6.0 μV/√Hz	[2]
Spectral Noise(10 kHz)	6.0 μV/√Hz	6.0 μV/√Hz	[2]
<b>Physical</b>			
Electrical Connector(ICP® Sensor Input)	BNC Jack	BNC Jack	
Electrical Connector(Output)	BNC Jack	BNC Jack	
Electrical Connector(Ethernet)	RJ-45	RJ-45	
Size (Height x Width x Depth)(nominal)	1.75 in x 19 in x 13.7 in	44.5 mm x 482.6 mm x 348 mm	
Weight	7 lb	3.18 kg	

**OPTIONAL VERSIONS**

Optional versions have identical specifications and accessories as listed for the standard model except where noted below. More than one option may be used.

**NOTES:**

[1]User adjustable, factory set at 4 mA (± 0.5 mA).  
 [2]Typical.  
 [3]See PCB Declaration of Conformance PS024 for details.

**SUPPLIED ACCESSORIES:**

Model 017AXX Power Cord (1)  
 Model EE75 PCB MCSC Control Software. (1)

Entered: LK	Engineer: CPH	Sales: ML	Approved: ECB	Spec Number:
Date: 1/20/2016	Date: 1/20/2016	Date: 1/20/2016	Date: 1/20/2016	40475



*All specifications are at room temperature unless otherwise specified.  
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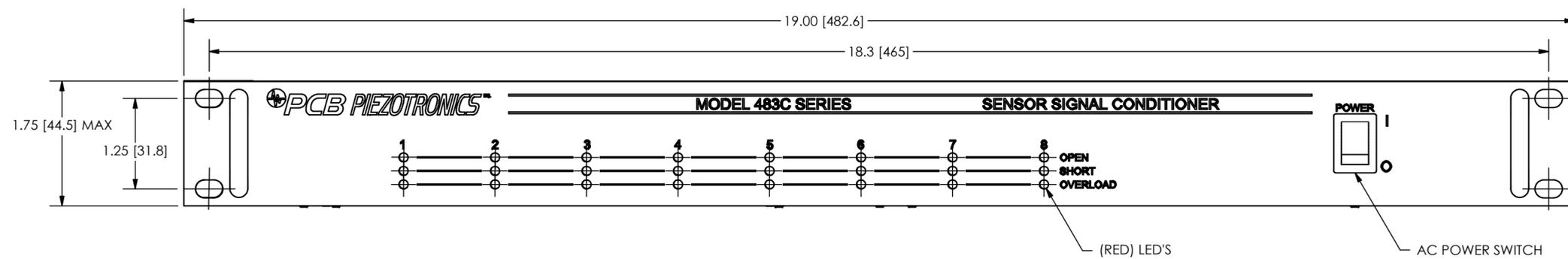
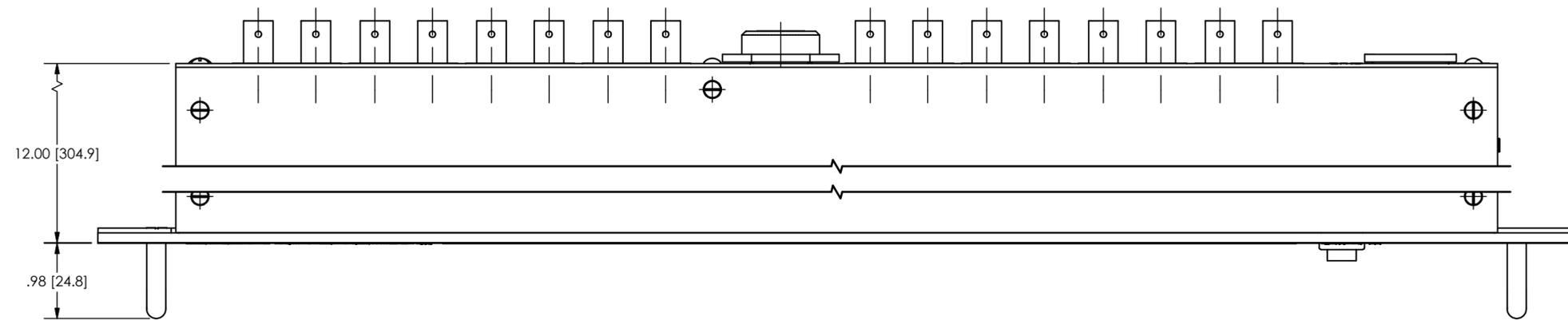
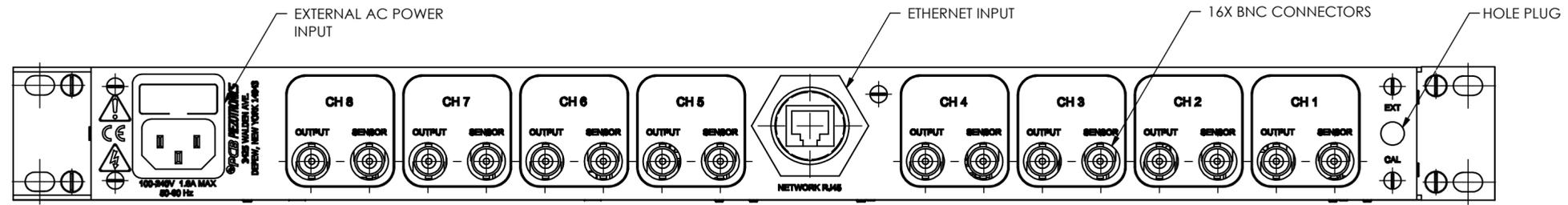
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60878

REVISIONS

REV	DESCRIPTION	DIN
NR	RELEASED TO DRAFTING	43807



UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		DRAWN	CHECKED	ENGINEER	 3425 WALDEN AVE. DEPEW, NY 14043 (716) 684-0001 E-MAIL: sales@pcb.com		
DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS [IN BRACKETS]	BB	3/27/15	ECB		3/27/15	CPH
DECIMALS .XX ±.03 XXX ±.010	DECIMALS X ± 0.8 XX ± 0.25	TITLE			CODE IDENT. NO. 52681	DWG. NO. 60878	
ANGLES ± 2 DEGREES	ANGLES ± 2 DEGREES	OUTLINE DRAWING MODEL 483C50 SENSOR SIGNAL CONDITIONER			SCALE: .75X	SHEET 1 OF 1	
FILLET AND RADII .003 - .005	FILLET AND RADII 0.07 - 0.13						